

ture.¹⁰ The mixture was then thoroughly blended by further grinding together, placed in a Perkin-Elmer potassium bromide evacuable die, and pressed under approximately 25,000 p.s.i. (gauge) for 3 min. Spectral measurements were made using the disk holder described by Waggoner¹¹ with a similarly prepared 400 mg. potassium bromide disk for a blank.

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(10) The final compositions of the disks were: 0.05 mg. of *p*-bromoacetophenone, 0.3 mg. of nitrosobenzene, 0.2 mg. of 3-phenacylideneoxindole, each in 400 mg. of potassium bromide.

(11) W. H. Waggoner, *Chemist-Analyst*, **48**, 80 (1959).

Cyclic Ether Formation by Bis[(1-hydroxyethyl)cyclopentadienyl]iron

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The preparation of divinylferrocene was attempted in this laboratory by the use of diacetylferrocene (I) as a starting material. This was reduced to form bis[(1-hydroxyethyl)cyclopentadienyl]iron (II). This compound was previously reported as melting at 69–71°. Infrared data and other evidence indicate that the compound produced by reduction of diacetylferrocene with sodium borohydride in this laboratory is in fact bis[(1-hydroxyethyl)cyclopentadienyl]iron II and has a melting point of 105–106°.

The attempted dehydration of this dialcohol (II) produced a cyclic ether (III) between the side chains of the two cyclopentadiene rings of ferrocene rather than the desired divinyl ferrocene.

The infrared spectrum of II shows a strong hydroxy bond at 3.10 μ . The carbonyl bond is absent in the spectrum. Additional significant bonds appear at 7.35, 7.60, 9.10, and 12.41 μ . The infrared spectrum of the cyclic ether III shows a disappearance of the hydroxyl bonds. An ether bond at 8.8 μ can be cited as evidence for a cyclic ether. Other bonds appear at 7.68, 9.36, 9.88, 11.95, and 12.35 μ .

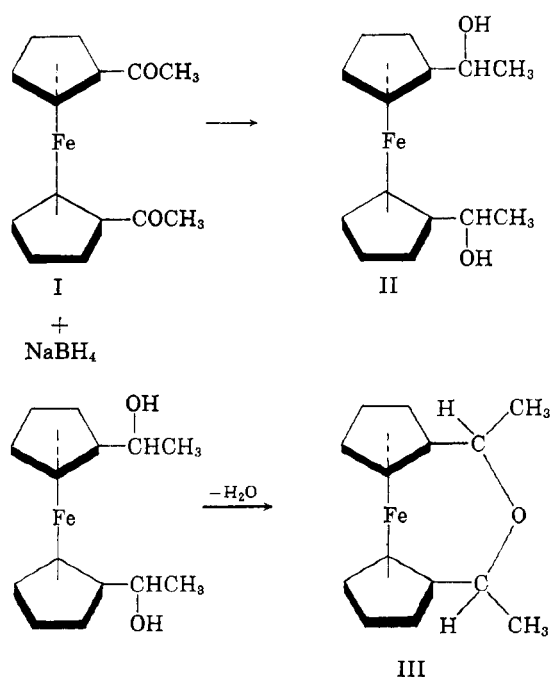
EXPERIMENTAL

Diacetylferrocene was prepared by following the procedure of Woodward (2).

Preparation of bis[(1-hydroxyethyl)cyclopentadienyl]iron. In a liter one-neck flask, fitted with a reflux condenser, was placed 27.0 g. (0.0985 mole) of diacetyl ferrocene, 7.56 g. (0.2 mole) of sodium borohydride, and 200 ml. of isopropyl alcohol. The mixture was refluxed for 5 hr. on a steam bath.

The solution was then evaporated to dryness by means of an air stream and water was added to the residue to hydro-

(1) R. J. Graham *et al.*, *J. Am. Chem. Soc.*, **79**, 3416 (1957).



lyze the salt formed in the reaction. The product was then extracted with ether. The ether was removed and a yellow crystalline solid was obtained, which was recrystallized from methanol. The yield was 14.4 g. (53.4%), m.p. 105–106°.

Anal. Calcd. for C₁₄H₁₈O₂ Fe: C, 61.31; H, 6.57. Found: C, 61.36; H, 6.72.

Preparation of 1,1'-diethyl- α,α' -epoxybiscyclopentadienyliron (II)(III). In a 1-l. flask, fitted with a reflux condenser, was placed 27.0 g. (0.0985 mole) of diacetylferrocene, 7.56 g. (0.2 mole) of sodium borohydride, and 200 ml. of isopropyl alcohol. The mixture was refluxed for 5 hr. on a steam bath.

The solution was then evaporated to dryness by means of an air stream and 100 ml. of water containing 5 ml. of glacial acetic acid was added to the residue to hydrolyze the salt formed in the reaction. The product was extracted with ether. The ether was evaporated and a yellow crystalline solid was obtained. The product was recrystallized from methanol. The yield was 11.2 g. (44.5%), m.p. 95–96°.

Anal. Calcd. for C₁₄H₁₈O Fe: C, 65.52; H, 6.25. Found: C, 65.53; H, 6.42.

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(2) R. B. Woodward, M. Rosenblum, and M. C. Whiting, *J. Am. Chem. Soc.*, **74**, 3458 (1952).

Preparation of 2,6-Dioxocyclohexanepropionic Acid and δ -Oxoazelaic Acid from Glutaric Anhydride

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The preparation of δ -oxoazelaic acid (5-oxononanedioic acid) from disodioacetone dicarboxylic